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A new dimension has been revealed

THE INFINITE EXCELLENCE OF TBP (THROUGH BODY PERFORMANCE)

In the 13th century, an Italian mathematician nicknamed Fibonacci stumbled upon a numerical sequence that had a close connection to the golden number. By dividing any of the numbers in the Fibonacci sequence by its predecessor, the result approached the divine figure significantly, though not reaching it exactly, as Phi is, by definition, "an infinite and unique number." Like that divine sequence, **PHI by Aurea Stone** has found the formula that brings it extraordinarily close to perfection.

TBP is the only material on the market with a low crystalline silica content -less than 20%- featuring a full-body performance, and, at the same time, presenting sharp and well-defined patterns to the extent that it is challenging to discern whether it is a natural or an engineered stone.

This is due to the dual process that the slabs undergo before achieving the desired product. On one hand, the innovative Phi 4R Full-body technology delivers a very high-end surface with an environmentally friendly formulation, translucency equivalent to real marble, unparalleled appearance, and a full-body performance, with natural veins, color nuances, and patterns running through the slab's body.

On the other hand, innovative and exclusive Nano Ink technology injects ink up to 1 mm under the surface, providing remarkable color stability, unparalleled sharpness, and unprecedented visual depth. This results in surfaces being further perfected, opening up to an entirely new dimension: a fourth dimension filled with motion and realism.

After the advent of printing, this has been the industry's central goal. Only Phi by Aurea Stone has been able to achieve this milestone.



Technology had never come so far

PHI 4R FULLBODY: LOW CRYSTALLINE SILICA CONTENT + FULL BODY + EASE OF FABRICATION

The manufacturing process of TBP is carried out through the exclusive PHI 4R FULLBODY cutting-edge technology. An enhanced version of its predecessor, PHI 4R, that provides surfaces with an unparalleled appearance, easy workability, and a low crystalline silica content.

After a high hybrid process, PHI slabs reveal a translucency equivalent to real marble and an impressive visual depth, with unmatchable white backgrounds. Without visible grains in the particulate and a high light reflection, Phi countertops are visibly smooth and bright, with patterns and veins achieving exquisite sharpness and realism. Nothing compares to Phi TBP as it reaches the zenith of excellence in the engineered stone industry.

Additionally, this technology achieves a full-body performance of the slabs, authentically replicating the 3D effect found in natural stones. This significantly simplifies the manufacturing process: the color and pattern run through the entire thickness of the slabs, allowing for flawless edge finishes without the need for mitering.

The PHI 4R FULL-BODY technology provides a non-porous material with lower water and stain absorption, great durability, and a high resistance for scratches. The fabrication process of Phi requires no changes in processing techniques when compared to traditional quartz surfacing. No changes in cutting techniques, consumable tooling, adhesives or handling of the material.

IMPROVED WITH THE 4R FORMULA

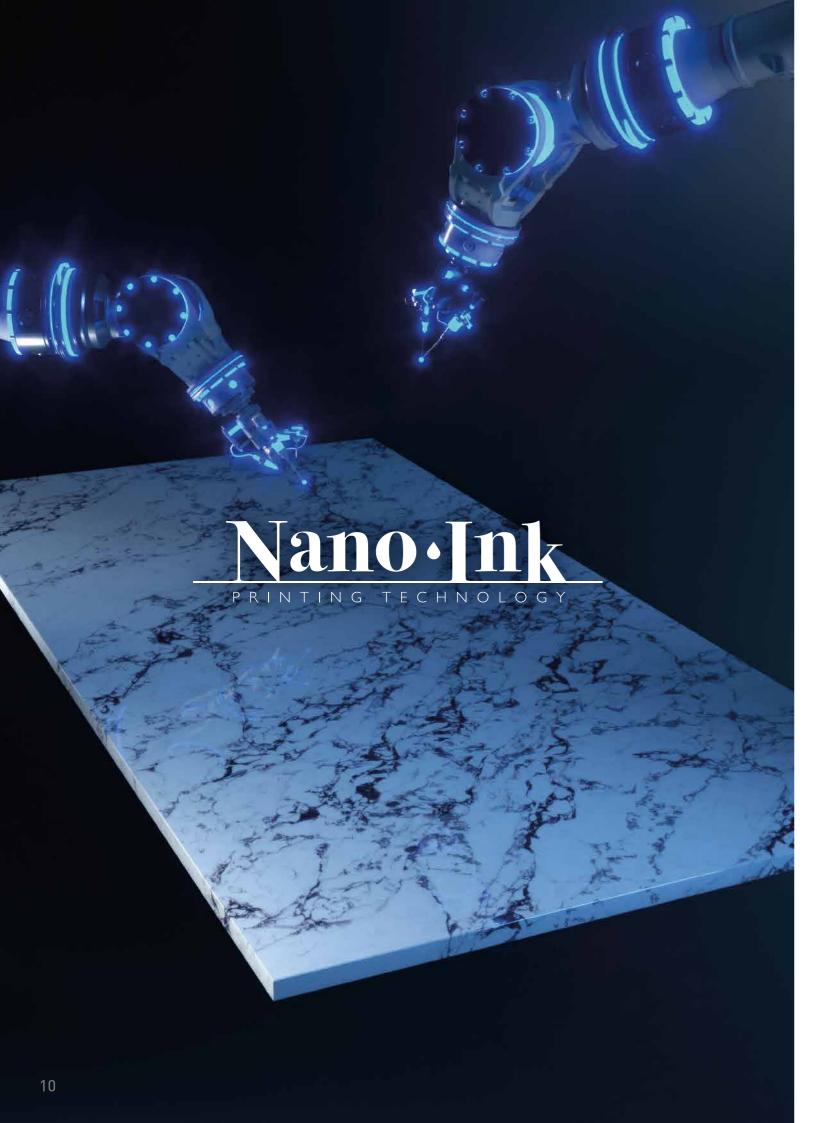
This ultimate PHI 4R FULLBODY technology is based in four major pillars: Reduce, Recycle, Reuse, and

REDUCE. The PHI 4R FULLBODY technology manufacturing process reduces the crystalline silica content in all the slabs to less than 20%. In comparison to traditional quartz surfacing, it is reduced up

RECYCLE. PHI TBP surfaces include up to 70% of recycled materials such as glass and no more than 20% of premium quartz directly extracted from our quarries. By reducing the use of raw materials, the carbon footprint generated during the material production process is significantly smaller.

REUSE. PHI 4R FULLBODY technology reuses nearly 100% of the water required in the slab manufacturing process. Moreover, it contributes to keeping rivers and oceans clean and preserving their biodiversity by achieving a zero-water discharge.

RESPECT. A more sustainable and respectful manufacturing process is possible with PHI 4R FULLBODY thanks to the use of recycled materials, the reduction of crystalline silica, the harnessing of water, and the waste management.



A revolutionary way of printing

NANO INK TECHNOLOGY

PHI TBP reaches a milestone in the stone sector as the first surface with a hybrid pattern transfer system. On one hand, the full-body performance achieved during the pressing process of the slabs, and subsequently, the generated patterns printed on the surface through the exclusive **Nano-Ink Technology** that give the slab a new and revolutionary fourth dimension.

Under high temperatures and pressures, **Nano-Ink Technology** penetrates the surface of PHI slabs, creating a four-dimensional effect and providing authenticity to the patterns. Preceding generations of engineered stones limited the pattern only to the top of the surface, while our unique and revolutionary technology injects the ink up to 1 mm into the surface, enhancing color stability, and providing increased scratch resistance.

TECHNICAL FEATURES



True Natural Beauty



Amazing light reflection, color brightness and high definition in every pattern create realistic details for a natural appearance.



Ink Depth



Nano-INK technology injects the ink up to 1mm under the surface avoiding the drawbacks of printing a pattern that is limited to the top surface only. This drastically improves the stability of colors, creates a deep 4D effect, and provides better resistance to scratches.



Eternal color

Color remains unchanged and stable over time without losing intensity.

Better light reflection, brightness and clarity in colors than any other engineered stone available. Non-yellowing white backgrounds.



Depth And Translucency

Supreme authenticity in appearance without compromise.

Thanks to an even purer translucency, it provides each pattern with a deeper visual strength.



High-Definition Print

Unsurpassable high-definition sharpness of print with neat lines, which are clear and impeccably delineated.

N Doop visus



Deep visual strength in each pattern.



Anti-Stain lifetime warranty

NEOS, REPEL THE UNWELCOME

Nano Enhancement of Surfaces (NEOS) is a high-performance stain and substance repellent technology developed by our engineers to keep your surfaces clean with minimum maintenance.

Invisible to the naked eye, **NEOS** has been formulated to produce a hybrid protectant with physical characteristics that resist staining, keeps surfaces clean and guards them against everyday wear and tear. With **NEOS**, Phi surfaces are safely protected against most common household chemicals.











Phi hybrid composition based on high-quality minerals, quartz and recycled materials enhance the surfaces stain and scratch resistance, making daily maintenance and cleaning easy.

NEOS Technology is designed to add an extra layer of protection. Its permanent bond lasts forever, making Phi surfaces the most durable product in the industry.



Colors

































Palace AU71092



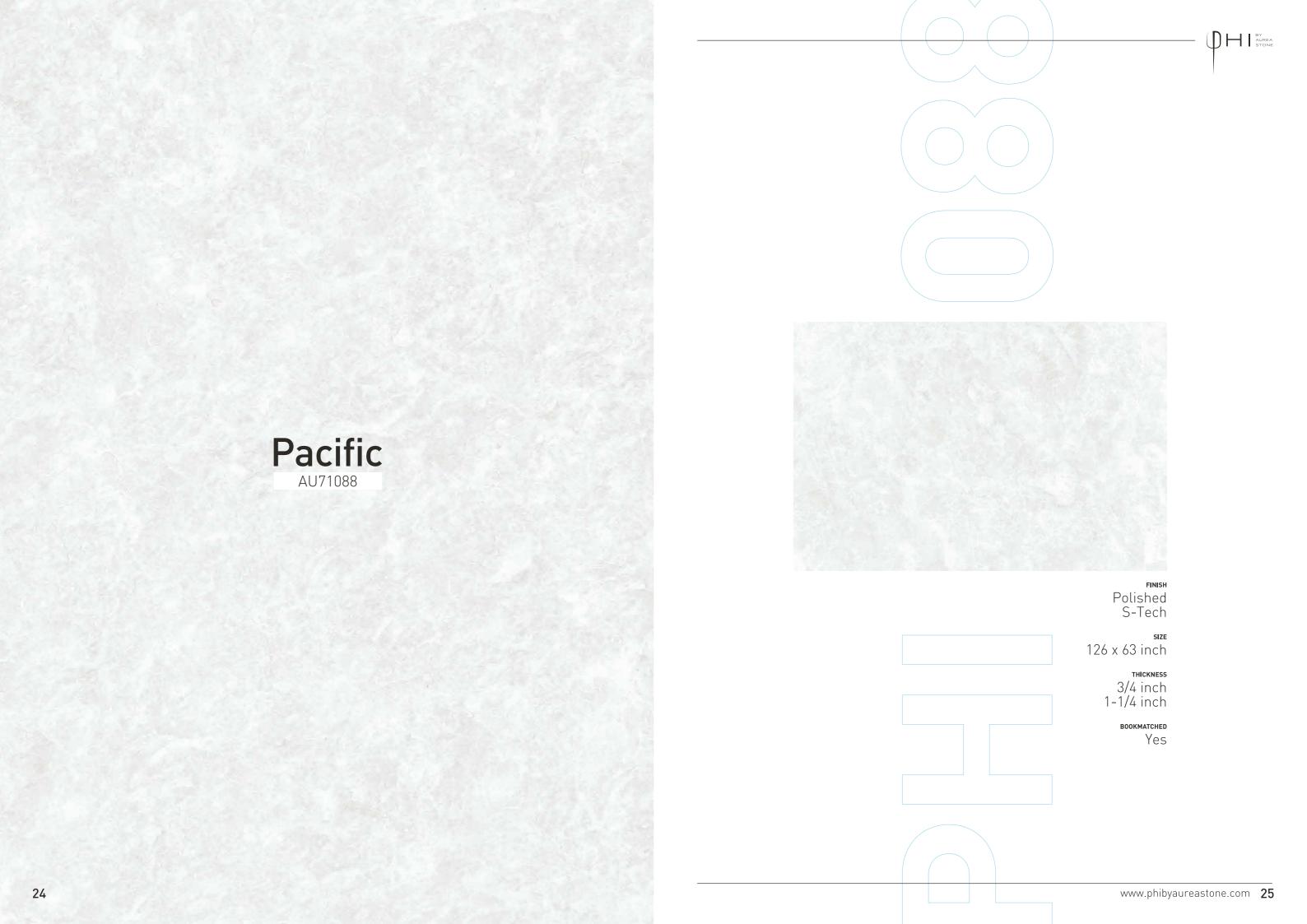
Polished S-Tech

126 x 63 inch

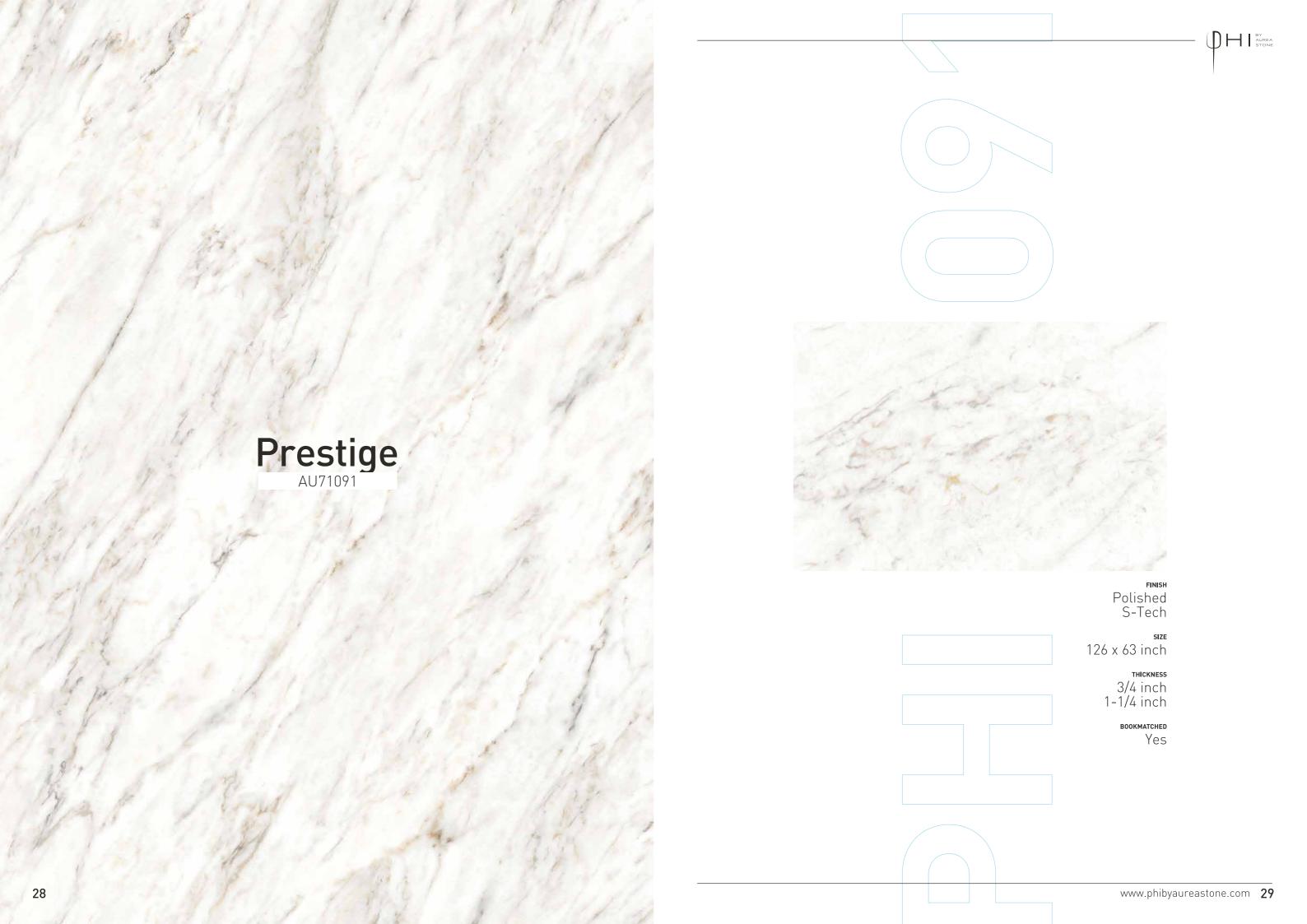
THICKNESS 3/4 inch 1-1/4 inch

BOOKMATCHED No





















Polished S-Tech

126 x 63 inch

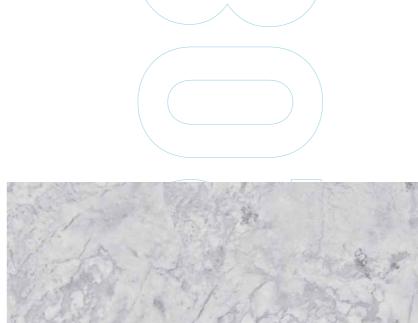
THICKNESS 3/4 inch 1-1/4 inch

> BOOKMATCHED Yes

Passion
AU71121







Patience AU72083

FINISH Polished S-Tech

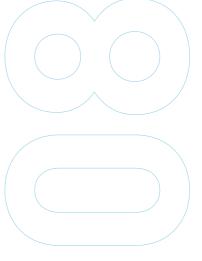
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THICKNESS 3/4 inch 1-1/4 inch

BOOKMATCHED Yes









FINISH Polished S-Tech

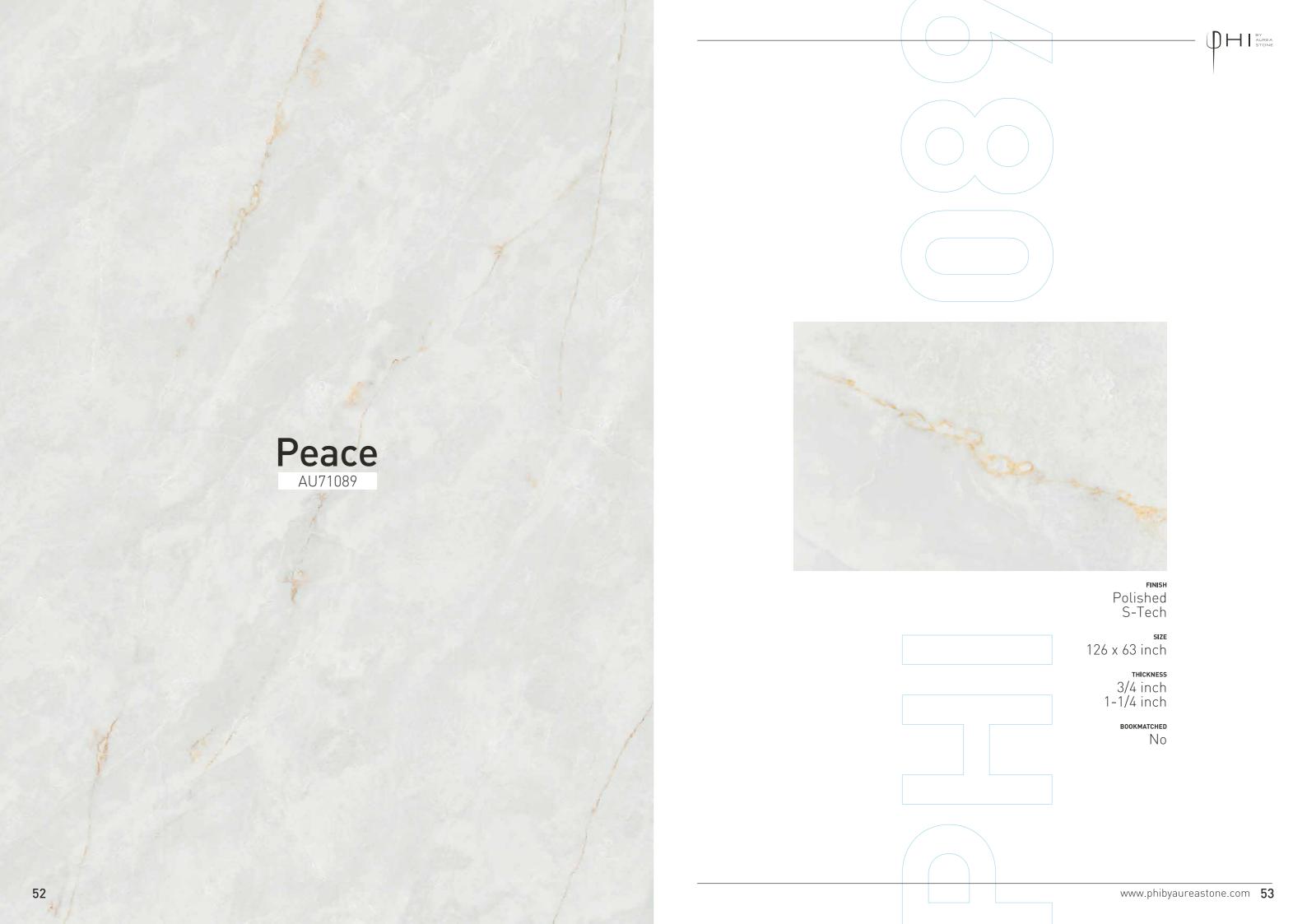
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THICKNESS 3/4 inch 1-1/4 inch

> BOOKMATCHED Yes

Peak
AU72085











FINISH Polished S-Tech

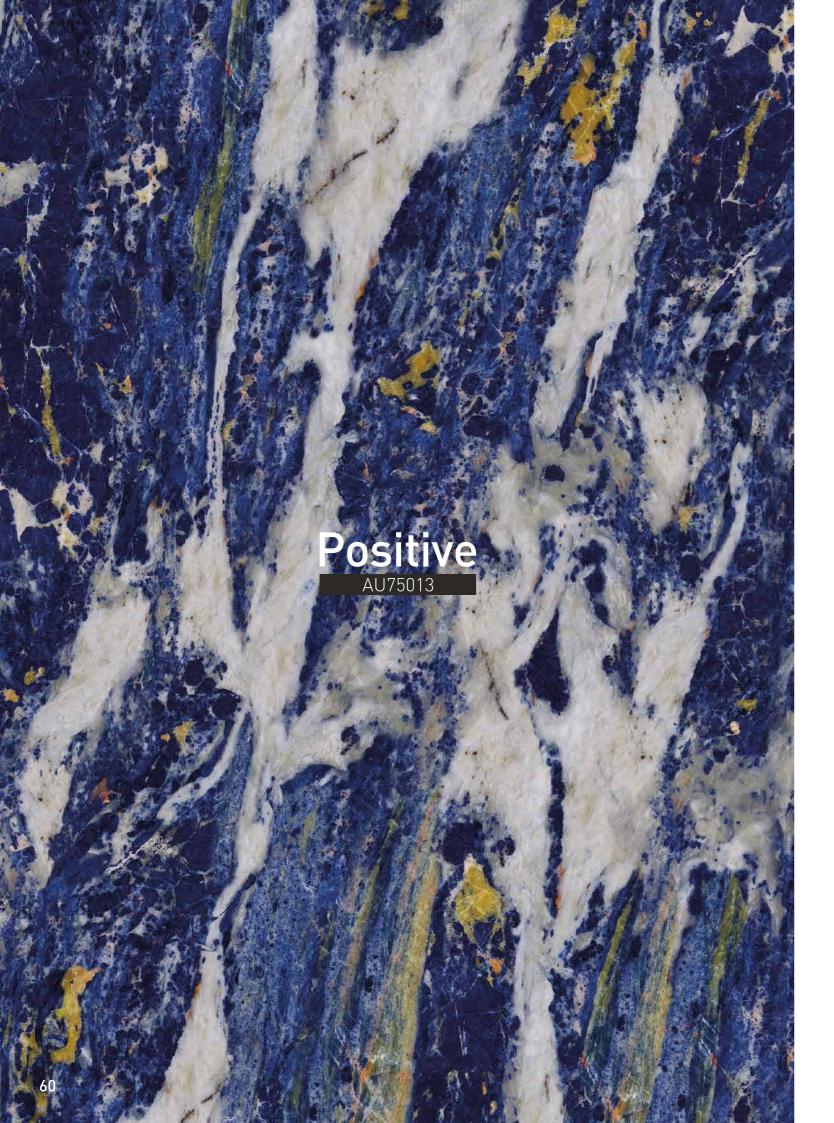
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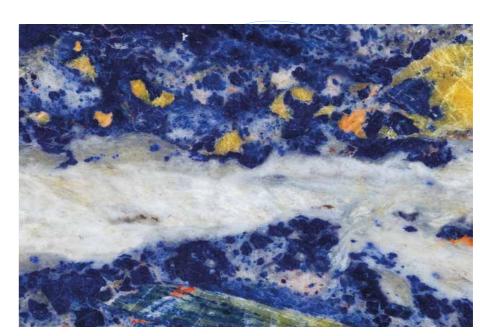
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> BOOKMATCHED Yes

Premier AU76026







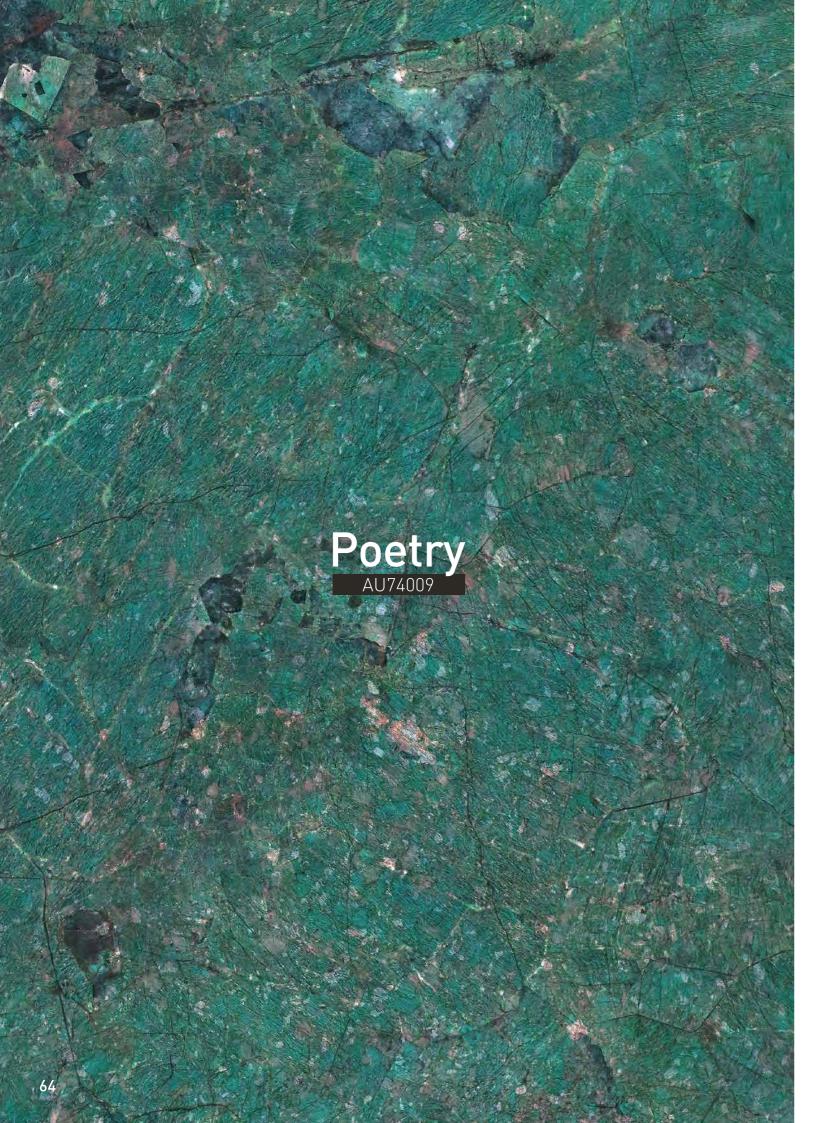
Polished S-Tech

126 x 63 inch

THICKNESS 3/4 inch 1-1/4 inch

BOOKMATCHED No







FINISH Polished S-Tech

126 x 63 inch

THICKNESS 3/4 inch 1-1/4 inch

BOOKMATCHED Yes





A more promising future starts here

BETTER PRODUCT, BETTER HEALTH, BETTER WORLD

Phi by Aurea Stone's commitment to a better future materializes in a formula that is more respectful with the environment and the communities. It results in less waste ending up in landfills and a **lower carbon footprint in the production** of the finished product.





In addition to this, PHI by Aurea Stone **reduces the crystalline silica** content in all the slabs to less than 20%, marking a reduction of up to 70% compared to traditional quartz surfacing. People's health and safety are our top priorities. Phi surfaces are entirely safe for customers, and their handling by workers is completely secure as long as appropriate measures are taken.



www.phibyaureastone.com













